

How to Make a Color Lipstick

Recipe for Creamy Lipstick

Phase A	Wgt %	For 50g / 1.8oz
Castor Oil	32 %	16 g / 0.6 oz
Polyisobutene	36 %	18 g / 0.6 oz
Red #7 D&C	2 %	1 g / 0.04 oz
Red Mica	10 %	5 g / 0.2 oz
Pearl White Mica	3 %	1.5 g / 0.05 oz
Phase B		
Candelilla Wax	8 %	4 g / 0.15 oz
Carnauba Wax	4.5 %	2.3 g / 0.1 oz
Vitamin E Acetate	1 %	0.5 g / 11 drops
Sheabutter	3 %	1.5 g / 0.05 oz
Phase C		
Vitamin E Tocoph.	0.2 %	0.1 g / 2 drops
Food Flavoring	0.3 %	0.15 g / 3 drops

Add phase A into a glass beaker and stir. Add phase B to phase A and heat to 158oF/70oC to melt the waxes. Stir. Add phase C and stir well. Remove from the heat and start filling the mold.



Open the mold (3-cavity mold exclusively designed by SOMERSET COSMETIC CO.), grease it with oil and close it again tightly. Prepare the lipstick mass as shown in the recipe above.



Pour the still hot lipstick mass (about 70oC/158oF) carefully into the mold.



Place the mold in the refrigerator and wait until the lipsticks have hardened (approximately 20 min).



Open the mold carefully by pulling the two halves of the mold apart.



Push the lipstick gently upwards (from the tip) and remove it carefully from the mold.



After the lipsticks have been removed the mold would be ready to make more.



Cut the tip of the lipstick with a knife to give the lipstick its typical shape.



Screw the inner sleeve of the lipstick case up and stick the lipstick carefully into the holder.