

Rosebud Lip Shimmer Stick

Phase A	Weight %	For 120 g / 4.3 oz
Polyisobutene 250 (emollient)	46 %	55 g / 2 oz / 3 Tbsp 2 tsp
Pearl White Mica (colorant)	2 %	2.4 g / 0.08 oz / 1.2 tsp
Red Mica (colorant)	0.5 %	0.6 g / 0.02 oz / 1/4 tsp
Phase B		
Castor Oil (emollient)	24.4 %	29 g / 1 oz / 2 Tbsp
OM-Cinnamate (sunscreen)	7.5 %	9 g / 0.3 oz / 1 3/4 tsp
Candelilla Wax (thickener)	9 %	10.8 g / 0.4 oz / 1 Tbsp 1 tsp
Carnauba Wax (thickener)	4 %	4.8 g / 0.17 oz / 2 1/4 tsp
Stearyl Palmitate (thickener)	4 %	4.8 g / 0.17 oz / 1 3/4 tsp
Glycerine (humectant)	1 %	1.2 g / 0.04 oz (20 drops)
Vitamin E Acetate (antioxidant)	1 %	1.2 g / 0.04 oz (27 drops)
BHT (antioxidant)	0.1 %	0.1 g / 0.004 oz (< 1/16 tsp)
Food Flavoring (flavor)	0.5 %	0.6 g / 0.02 g (12 drops)

Method

Add phase A into a disinfected glass beaker and stir until uniform. Add then phase B one by one to phase A and stir well. Heat phase A/B to 185F/85oC to melt the waxes. Remove from the heat. Grease the lipstick mold with little plant oil and close the mold. While still hot and liquid pour the mixture carefully but in one drive into the lipstick mold, (press the mold together to avoid leaking or use a rubber band around the mold). Wait 2 minutes until the lipstick has hardened some, place it into the refrigerator for 30 minutes. If you like to change the color melt the lipstick again and change the shade by adding more pigments.

How to remove the lipsticks: separate the mold and push the lipstick carefully with low pressure out of the mold, if the lipstick get's a dent by doing so then you may need to add a higher amount of waxes, in total by ¼ to 1/2tsp. Use a sharp knife with an even blade to cut the top off the lipstick to give it its typical shape or rub the tip against a hard paper surface as you would color. When out of the mold place the lip shimmer into lipstick containers. To give it a professional look "flame" the lipstick shortly with a cigarette lighter, but be careful not to melt it. The recipe (50g/1.8oz) gives about 5–7 lipsticks. Alternatively, you can also pour the hot mixture into a lip palette or a lip gloss jar instead of using a lipstick mold.

Properties

Lip shimmer with just a hint of color. Gives smooth and softened lips with a nice shimmer. Contains a sunscreen (OM-cinnamate) to protect the lips (SPF 12–15 approx). Instead of pearl-white mica, golden mica or bronze can also be used for nice shades and lustre.