

## Kakadu Plum Serum

(Sample Recipe for Kakadu Plum Extract)

Kakadu Plum Serum		
Phase A	Weight %	For 240 g /8.5 oz
Distilled Water (diluent)	83.6 %	83.6g / 3.0oz
Sodium PCA (humectant)	2.0 %	2.0g / 0.07oz
Carbomer 940 (thickener)	0.4%	0.4g / 0.14oz
Phase B		
Triethanolamine (pH adjuster)		q.t. to pH 7
Phase C		
Kakadu Plum Extract (botanical)	10.0%	5.0g / 0.4oz
72h Moisture (humectant)	3.0%	3.0g / 0.1oz
Phase D		
CitrusCombo (anti-microbial)	1.0%	1.0g / 0.04oz
Triethanolamine or Citric Acid (pH adjuster)		qt. to pH 5.5-6

## Method

Combine phase A ingredients and mix well.

Add phase B to phase A and stir well until the solution becomes a viscous gel.

Add phase C and stir well after each ingredient.

Add phase D, stir well and test pH.

Adjust pH to 5.5–6, with TEA (this will increase the pH) or citric acid (this will lower the pH). If the gel is too thick use less of the carbomer, if too thin add a higher percentage of carbomer.

## Properties

Kakadu Plum extract contains the highest amount of vitamin c. The vitamin C is stable also in a water based serum solution. Vitamin C is a very potent antioxidant and helps to protect the skin from environmental stress and collagen breakdown.