

Certificate of Analysis

(Representative Sample Certificate)

Product Name: Carbomer 980 QD INCI Name: Carbomer 980

CAS Number: 9003-01-4, 176429-87-1

Lot Number: Not available (data may vary slightly with different lots or batches)

Expiration Date: 36 months from production date

| Property | Specification | Analysis |
|---------------------------------|--------------------|------------|
| Appearance @ 25°C | Fine, white powder | Pass |
| Percent Loss on Drying | 2.0% MAX | Pass |
| (1hr @ 80°C) | | |
| Viscosity of Neutralized 0.5% | 40,000-60,000 cPs | 48,800 cPs |
| Solution | | |
| (25°C, #7, 20rpm) | | |
| Residual Ethyl | 0.45% MAX | 0.36% |
| Acetate/Cyclohexane | | |
| Residual Acrylic Acid | 0.25% MAX | 0.06% |
| Clarity of Neutralized Solution | 85% MIN | 96% |
| (420nm, pH 7.3-7.8) | | |

The above data was obtained using the test indicated and is subject to the deviation inherent in the test method. Results may vary under other test methods or conditions.

This report is not to be signed. All data are as per our supplier.

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