## 

## **Certificate of Analysis**

## (Representative Sample Certificate)

| Product Name:    | GelMaker Powder   |  |
|------------------|---|--|
| INCI Name:       | Acrylates C10-30 Alkyl Acrylate Crosspolymer                          |  |
| CAS Number:      | 176429-87-1   |  |
| Lot Number:      | Not available (data may vary slightly with different lots or batches) |  |
| Expiration Date: | 24 months from production date  |  |

| Property                             | Specification        | Analysis   |
|--------------------------------------|----------------------|------------|
| Appearance (@ 25°C)                  | Fluffy, white powder | Pass       |
| (Visual)                             |                      |            |
| Viscosity of Neutralized 1% solution | 47,000 - 77,000 cPs  | 70,400 cPs |
| (039.00)                             |                      |            |
| Viscosity (1% gel + 1% salt)         | 4,000 cPs MIN        | 4,955 cPs  |
| (029.00)                             |                      |            |
| Clarity of Neutralized Solution      | 85% MIN              | 95.27%     |
| (0.5% @ 420nm)                       |                      |            |
| (SM054)                              |                      |            |
| Percent Loss On Drying               | 2% MAX               | 1.0%       |
| (014, SM007)                         |                      |            |
| Residual Acrylic Acid                | 0.25% MAX            | 0.01%      |
| (SM048)                              |                      |            |
| Residual Ethyl Acetate/Cyclohexane   | 0.45% MAX            | 0.39%      |
| (SM046)                              |                      |            |

"Certified in compliance with the terms of the US-Canada Organic Equivalency Arrangement. The above data was obtained using the test indicated and is subject to the deviation inherent in the test method. Results may vary under other test methods or conditions."

This report is not to be signed. All data are as per our supplier.

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